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RBW2905G00132-3G-9

Job Sheet 184940



Part No: RBW2905G00132-3G-9

Job Qty: 5 ea

Part Name: Plastic Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/18/18

Job Tracking No:

Due Date: 10/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW2905G00132-3G REV 2 IPP REV A 18.02.15 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		10/30/18	0.00	0.00	Start Up Small Fab-3		MLL
110	Small Fab	5 pcs		10/30/18	0.00	0.00	Small Fab-4		MLL JAS
120	QC	5 pcs		10/30/18	0.00	0.00	QC5		38
130	Packaging	5 pcs		10/30/18	0.00	0.00	Packaging3-1		MLL 3-89
140	QC21-SA	5 Ea		10/30/18	0.00	0.00	QC21		JAS NOV 06 2018

Part Op 110 - 1-Engrave placard using Laser engraver as per DWG RBW2905G00132-3G Sheet 4. ***NOTE*** Use PDF
Descriptions: 120 - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location: _____
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	1.7000 sf (.34 ea)	90-Start up Operation	5099301

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	2	72	0

Part Specifications

Specifications could not be found.



Container No: S124186



Part: RBW2905G00132-3G-9

Job No: 184940

Serial No/Batch: S124186

Revision: 2

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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Plex 10/18/18 3:16 PM Dart.lajeunesse.marie

Date: 11/02/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

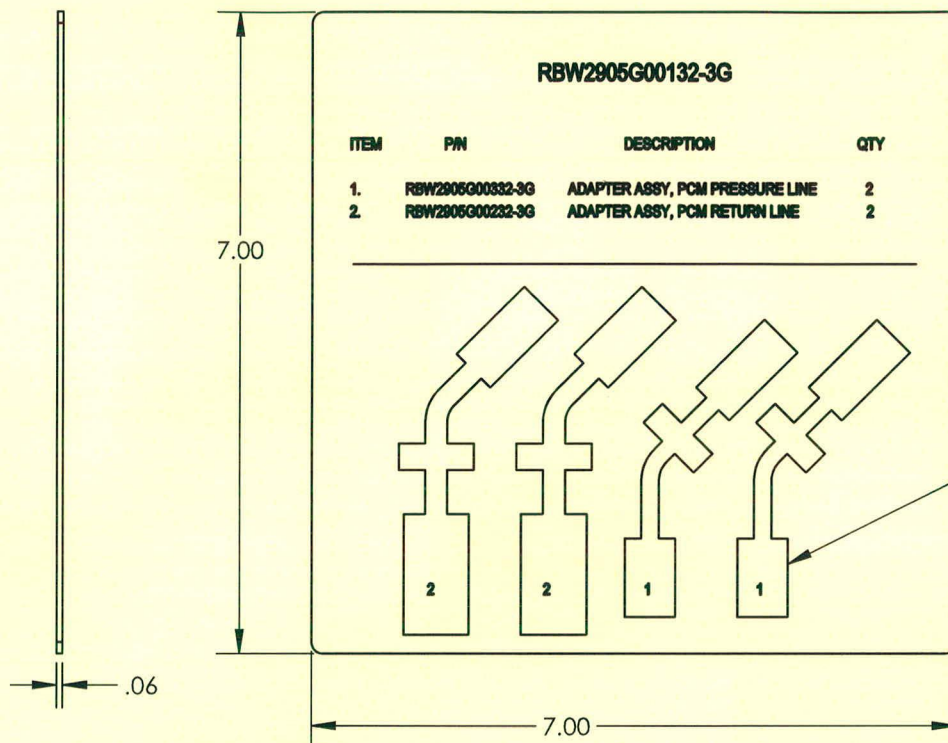
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐							
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval			
Description Work Order Deviation				Disposition							
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due		☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter		FAULT CATEGORY ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes		☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center		☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence	
				OTHER :							

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-9 CH'D MAT'L WAS ALUMINUM IS PLASTIC. CH'D TOLERANCES WAS .XXX ± .005 IS .XXX ± .010, WAS .XX ± .01 IS .XX ± .03. ADDED NOTE.	8/18/2016	DEW	JAG



BLACK BACKGROUND WITH
WHITE LINES AND LETTERS

4X R.13

NOTE:
USE PDF.

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 184940 MWS

(-9)
PLACARD

18-10-18

DART AEROSPACE	
TITLE PCM ADAPTER KIT, HYDRAULIC SYSTEM TEST BENCH	
DWG NO. RBW2905G00132-3G-9	REV 2
MAT'L PLASTIC REAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125/	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: GILBERT	USED ON MODEL
CHECKED: DUERFELDT	AGUSTA AW139
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:2	DATE 3/4/2011 SHEET 4 OF 4

